

USER MODE – JOB SETUP (1)

(1) JOB SETUP	(1) AXES PARAM	(1) SPEED	(1) XY-Down	1111 U
			(2) XY-Up	1112 U
		(2) ACCELERATION	(1) TOOL DOWN	1121 U
			(2) TOOL UP	1122 U
		(3) TANGENTIAL	(1) TANG.ROT	1131 -
			(2) LIFTUP ANGLE	1132 U
			(3) INIT TOOL	1133 -
			(4) EDGE	1134 U *
		(4) TOOL DELAY	(1) BEFORE DOWN	1141 U
			(2) AFTER DOWN	1142 U
			(3) BEFORE UP	1143 U
			(4) AFTER UP	1144 U
			(5) CONNECT UP/DOWN	
		(5) Z-AXIS (RzP)	(1) INIT ABSOLUTE	1151
			(2) INIT RELATIV	1152
			(3) DOWN POS	1153
			(4) Z-LOWER	1154
			(5) ROUTER ON/OFF	1155
			(6) VAC.CLEANER	1156
			(7) UP POS	1157
			(8) Z-LIFT	1158
			(9) OFFSET-Z	1159 U
		(6) KNIFE-PRESSURE	(1) CUTTING	1161 U
			(2) CUT OFF	1162 U
		(7) PROCESSING	(1) QUALITY	1171 C (> v 2.9)
			(2) CONTROL MODE	1172 C (> v 2.6)
		(8) Tz-MODULE	(1) UP POS	1181 U
			(2) DOWN POS	1182 U
			(3) Z-OFFSET	1183 D
			(4) Z-INIT	1184 D
			(5) Z-INIT AUTO	1185 U
			(6) Z-LOWER	1186 U
			(7) Z-LIFT	1187 U
			(8) MODE	1188 U
			(9) PRESSURE	1189 U

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(2) PAGING	(1) LENGTH		121 C
	(2) VAC DELAY		122 C
	(3) FEEDER	(1) FEEDER 1	1231 -
		(2) FEEDER 2	1232 -
		(3) FEEDER 3	1234 -
		(4) FEEDER 4	1235 -
	(4) LIGHTBARRIER		124 C
	(5) QUICK CONFIG	(1) TOGGLE CONFIG	1251
		(2) TRANS CONFIG 1	1252
		(1) LOAD	12521
		(2) SAVE	12522
		(3) TRANS CONFIG 2	1253
		(1) LOAD	12531
		(2) SAVE	12532
	(6) SHEETFEEDER	(1) MODE	1261
		(2) DELAY	1262
		(3) LB LOCK DIST	1263
	(7) ROLL-OFF-D		127 C
	(8) MODE		128 U
	(9) TRANSPORT 129	(1) ROLL OFF	1291 C
		(2) CONTROL	1292 C
		(3) FIXING	1293 C
		(4) ROLL UP	1294 C
(3) ZOOM FACTORS	(1) ZOOM X-Y		131 U
	(2) ZOOM X		132 U
	(3) ZOOM Y		133 U

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USER MODE – TOOL (2)

(2) TOOL	(1) SELECT TOOL	(1) TOOL NR	211	-	
		(2) LOCK TOOL	212	-	
	(2) TOOL SETUP(1)	(1) ROUTER	(1) CONV. TYPE	2211	P
			(2) DELAY	2212	P
			(3) RPM	2213	-
			(4) LINK TO TOOL	2214	U
		(2) OSCILLAT. TOOL	(1) DELAY	2221	C
			(2) LINK TO TOOL	2222	U
			(3) FREQUENCY	2223	C
		(3) LASER	(1) FREQUENCY	2231	U
			(2) RECESS POWER	2232	U
			(3) LASER POWER	2233	U
			(4) MIN. POWER	2234	U
			(5) EXTERNAL GAS	2235	U
			(6) EXHAUST DELAY	2236	U
	(7) LASERTYPE		2237	C*	
	(8) LASERMODE		2238	C*	
	(4) PASSEPARTOUT	(1) DELAY	2241	C	
		(2) LINK TO TOOL	2242	U	
	(5) CUTTING TOOL	(1) WIDTH	2251	-	
(6) PRESS. SWITCH	(1) LINK TO TOOL	2261	U		
(7) JETPLOT	(1) LINK TO TOOL	2271	U		
(8) SPEC. PENPULSE	(1) LINK TO TOOL	2281	U		
(9) DISTANCE COUNT	(1) LINK TO TOOL	2291	C		
	(2) ACTUAL	2292	C		
	(3) MAXIMUM	2293	C		
(3) TOOL SETUP	(1) DRT	(1) DELAY	2311	C	
		(2) LINK TO TOOL	2312	U	
		(3) REVOLUTIONS	2313	C	
		(4) RESERVED	2314	-	
		(5) RESERVED	2315	-	
		(6) OVERTEMP	2316	*C	
		(7) OVERCURRENT	2317	*C	
	(2) NOTCH TOOL	(1) PUNCH LEFT			
		(2) PUNCH RIGHT			
	(4) CUT PRECISION	(1) ADJUST XY	(1) X-CORRECTION	2411	C
			(2) Y-CORRECTION	2412	C
			(3) CHECK CUT	2413	
		(2) ADJUST TANG (FUTURE FUNCTION – NOT AVAILABLE YET)	242		
		(3) TEST PATTERN	243		
(4) ENABLE	244				

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USER MODE – FUNCTIONS (3)

(3) FUNCTIONS	(1) TESTCUT 31		
	(2) PAGE / CUT	(1) PAGE FEED	321
		(2) CUT	322
		(3) FEED & CUT	323
		(4) MANUAL FEED	324
	(3) BUFFER	(1) CLEAR BUFFER	331
		(2) REPLOT	332
	(4) WINDOW	(1) STATUS	341
		(2) DEFINE	342
		(3) SHOW	343
	(5) C2-TOOL	(1) RELEASE TOOL	351
	(6) STATUS	(1) SHOW STATUS	361
		(2) PLOT STATUS	362
	(7) DIGITIZER 37		
	(8) TESTS	(1) PLOTS	
		(1) DIN	3811
		(2) POLYGON	3812
		(3) RANDOM LINE	3813
		(4) DIAGONAL	3814
		(5) RANDOM CURVE	3815
		(6) SQUARE	3816
		(7) CIRCLE	3817
		(8) SIERPINSKI	3818
		(2) SYSTEM	
		(1) TESTFUNCTIONS	382 (1-..)
	(9) MORE	(1) REFERENCE	
		(1) SET REFERENCE	3911
		(2) GO REFERENCE	3912
		(3) CLEAR AND GO	3913
		(4) GOTO XY	3914
		(5) MOVE Y2	GOTO Y 3915
		(1) PUMP ON<>OFF	3921
		(2) VALVE ON<>OFF	3922
		(3) SIZE	3923
		(4) OFF DELAY	3924 DELAY TIME 39241 C
		(5) SET VAC	3925
		(6) FOIL COVER	3926
		(7) LC16/52 ZONE	3927
		(3) MOVE TO PARK	
		(1) VAC PUMP ON/OFF	3931
		(2) VACUUM ON/OFF	3932
		(3) EXIT PARK	3933
		(4) SELECT TOOL	
		(1) TOOL +	3941
		(2) TOOL -	3942

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USER MODE – USERS

(4) USERS	(1) RECALL USER	(1) USERNR	411
	(2) SAVE USER	(1) USERNR	421
	(3) SET START USER	(1) NR	431 C
	(4) SET USERSTRING	(1) USERSTRING	441 U
	(5) SET FUNKTION	(1) F1-KEY	451 U
		(2) F2-KEY	452 U
		(3) F3-KEY	453 U
		(4) F4-KEY	454 U
		(5) REF-KEY	455 P*
		(6) VAC-KEY	456 P*
	(6) SAVE CONFIG		

USER MODE – BASIC SETTINGS

(5) BASIC SETTINGS	(1) SERIAL LINK	(1) BAUD	511 U
		(2) FORMAT	512 U
		(3) PROTOCOL	513 U
		(4) TERMINAL CHECK	514 -
		(5) SCI DIAGNOSTIC	515 -
	(2) UNITS	(1) UNITS	521 C
	(3) MODE	(1) LANGUAGE	531 C
		(2) PARSER	532 C
		(3) RIGHTS	533
		(4) LOCK SETTINGS	534
	(4) LIGHTBARRIER	(1) LIGHTBARRIER1	541
	(5) SERVICE MODE		55
	(6) PORTAL MOVE BP		56

SERVICE MODE (55)

(1) CONFIG.	(1) TABLETYP	(1) MODEL		55111 P	
		(2) SAVE PLOTTER		55112	
		(3) OPTION	LASER	P	113....
			HEAVY HEAD	P	
			COMMON ZERO	P	
			SPEED	P	
			EXTEND X-AREA	P	
			LOCK DIST LB	P	
			REGISTER	P	
			TURNED KEYBRD	P	
		NEW VAKUUM	P		
		IMM. PUMP OFF	P		
		REPLOT ONLINE	P		
		(2) INIT SEQUENCE	(1) FIRST TO +Y		55121 P
		(3) LIGTHBARRIER	(1) LIGHTBARRIER 1		55131 P
			(2) LIGHTBARRIER 2		55132 P
			(3) LIGHTBARRIER 3		55133 P
			(4) LB DURING INT		55134 P
		(4) IDENTIFIK. TEXT	(1) OI TEXT		55141 P
		(5) SPISLAVES	(1) AWV		55151 P
	(2) LX2			55152 P	
	(3) PH800)			55153 P	
	(4) 3AXIS1			55154 P	
	(5) SHEET FEEDER			55155 P	
	(6) Y-BOARD			55155 P	
(2) LIMITS	(1) SIZE	(1) SIZE X		55211 P	
		(2) SIZE Y		55212 P	
		(3) SIZE Z		55213 P	
		(4) SIZE R		55214 P	
	(2) SCALE	(1) SCALE X		55221 P	
		(2) SCALE Y		55222 P	
		(3) SCALE X		55223 P	
		(4) SCALE R		55224 P	
	(3) OFFSETS	(1) HEAD OFFSET	(1) HEADOFFSET X		552311 P
			(2) HEAD OFFSET Y		552312 P
			(3) PEN2 x		552313 P
			(4) PEN2 Y		552314 P
			(5) PEN3 x		552315 P
			(6) PEN3 Y		552316 P
			(7) PEN4 x		552317 P
			(8) PEN4 Y		552318 P
		(2) Z-OFFSET	(1) OFFSET Z		552321 P
		(3) POINTER OFFSET	(1) OFFSET X		552331 P
	(2) OFFSET Y			552332 P	
	(4) MAX MOVE	(1) MAXSPEED		55241 P	
(2) MAXSPEEDZ			55242 P		
(3) MAXSPEEDR			55243 P		
(4) MAX ACCEL			55244 P		
(5) BUFFER	(1) BUFFERSIZE		55251 P		
(6) VAC MOTOR	(1) VAC MOTOR MAX		55261 P		

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(3) INTERF. SETTINGS		(1) UNIBOARD (2) 3AXISBO. (3) CLEAN OLD (4) CLEAN NEW	(1) BUMPER (2) EMTEC (3) JUMBO ROLL OFF (1) BUMPER (2) FOIL COVER (3) SAVE HEAD (4) AIR CHECK (1) CLEAN ACTIVE (2) CLEAN END SW.	55311 P 55312 P 55313 P 55321 P 55322 P 55323 P 55324 P 55331 P 55332 P
(4) PAGE		(1) COMP (2) PAGESPEED (3) PAGEACCEL		5541 P 5543 P 5543 P
(5) PARK DIST		(1) PARK X (2) PARK Y		5551 P 5552 P

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